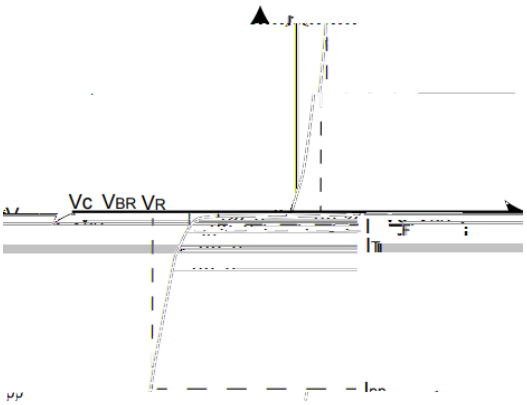
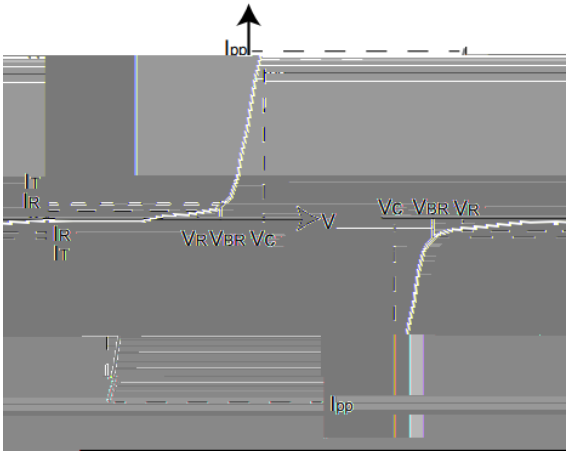
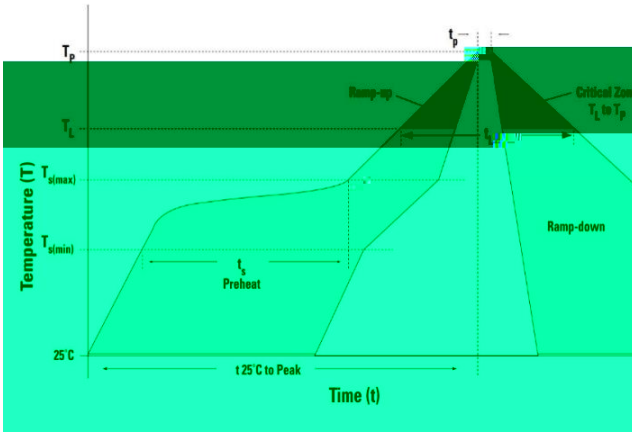

Uni-directional



Bi-directional




T_P
t_p
Ramp-up
Critical Zone
T_L to T_P
T_L
t_L
$T_{s(max)}$
$T_{s(min)}$
Temperature (T)
Ramp-down
t_s
Preheat
25°C
t 25°C to Peak
Time (t)

